**CARE & MAINTENANCE**

**Step 1:** Turn on the pen and select SLOW (4) button on your 3Doodler to start extruding the heated material. Press and hold the button for the desired 5 minutes before stopping.

**Step 2:** Insert the Metal Bar into the Maintenance Cover by making sure that its end is tucked inside the opening of the pen, simply pull the plastic/filament through the metal bar. If the plastic/filament is not extruding, it may be because the nozzle is loose. Please gently tighten it, stopping when you first feel resistance. If this does not work, we suggest cleaning the 3Doodler. Please try extrude again. If the nozzle is loose, please gently tighten it, stopping when you first feel resistance. If the nozzle is loose, please gently tighten it, stopping when you first feel resistance.

**Step 3:** If the plastic/filament is not extruding, it may be because the plastic/filament is not correctly inserted. Follow the steps below:

1. Start by using the nozzle removal tool (as per the diagram). If the nozzle is loose, please gently tighten it, stopping when you first feel resistance.
2. Place the nozzle anti-clockwise (indicating that the pen is hot) and unscrew the nozzle anti-clockwise.
3. Gently push out any excess plastic, removing it from the back of the pen and wait for the heated material to stop extruding the heated material.
4. If the nozzle is loose, please gently tighten it, stopping when you first feel resistance.
5. Press and hold the button for the desired extrusion speed (4).
6. Increase the separation between the equipment and the receiver.
7. Increase the separation between the equipment and the receiver.
8. Install the receiver on the power adapter.
9. Connect your 3Doodler 2.0 to the power adapter and the receiver.
10. Load the pen with a newly loaded strand to begin extruding from the nozzle of the 3Doodler.

**Step 8:** If the 3Doodler does not work, please ensure that the plastic/filament is correctly inserted. If this does not work, please contact the dealer or an experienced radio/TV technician for help. Consult the dealer or an experienced radio/TV technician for help.